

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. 4413	EFF DATE OF CHG 6 JAN 95	REQUESTED BY ECR 788	PREMIER	PAGE 1 OF 1
REASON FOR CHANGE DRAWING ERROR		DOCUMENTS EFFECTED B64-13020	SYSTEM BLEED AIR ECU ASSY/INSTL	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>			SERIAL NO EFF	REWORK	STORE <input type="checkbox"/> IN MFG. <input type="checkbox"/>
				SCRAP	
				USE AS IS	

DISPOSITION/COMMENTS
REV. "IS" C

THIS IS AN UNINCORPORATED
ECO
(STC SH8443SW)

DESCRIPTION

SHEET 1A

"CHANGED" PARTS LIST ZONE 3C
 "WAS" 3 18276-200 CLAMP AERODUCT
 "IS" 2 24540-200 CLAMP AERODUCT
 "ADDED" TO PART LIST ZONE 8A UNDER -01 QTY. PER
 1 24502-200 CLAMP AERODUCT

SHEET 2

"CHANGED" CALLOUT ZONE 8C
 "WAS" 18276-200 CLAMP, 2 PL
 "IS" 24540-200 CLAMP, 2 PL
 "CHANGED" CALLOUT ZONE 4D
 "WAS" 18276-200 CLAMP, 17189-200C RING SEAL
 "IS" 24502-200 CLAMP, 17189-200C RING SEAL

IMPACT INTERCHANGEABILITY DRAWING CHANGE SPECIFICATION SPARES		YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	PROCUREMENT ACTION YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		PRIORITY 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input checked="" type="checkbox"/>	CHANGE CLASSIFICATION RECORD <input type="checkbox"/> PMA MAJOR <input type="checkbox"/> TSO MAJOR <input type="checkbox"/> PMA MINOR <input type="checkbox"/> TSO MINOR	
PREPARED BY R. MADARIS	DATE 01/05/95	PROJECT ENG	DATE	QA <i>[Signature]</i>	DATE 1/6/95	FAA SUBMITTAL YES	
CHECKED BY <i>[Signature]</i>	DATE 05 JAN 95	MFG	DATE	PROD/SPRT	DATE	ENGRG APPR <i>[Signature]</i>	DATE 1/6/95

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. 4425	EFF DATE OF CHG 19 JAN. 95	REQUESTED BY Q.C.	PREMIER	PAGE OF 1
REASON FOR CHANGE ACFT UPDATE		DOCUMENTS AFFECTED SEE BELOW	SYSTEM	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>			SERIAL NO EFF	REWORK	STORE IN MFG.
				SCRAP	
				USE AS IS	

DISPOSITION / COMMENTS

SEE BELOW

THIS ECO TO BE INCORPORATED AT A LATER DATE

DESCRIPTION

"DWG. NO"	"REV. IS"	"STC NO."
B30.23000	D	SH8625SW
000.13000	E	SH8477SW
000.13001	E	SH8478SW
000.13002	E	SH8479SW
B64.13020	C	SH8443SW
B64.13021	C	"
B64.13022	C	"
B74.22008	B	"
B19.13000	H	SH8202SW
B19.13003	B	"
B20.13101	G	SH8127SW
B19.13001	G	SH7748SW
B20.13006	C	"
B74.24017	H	"

This portion incorp/ECO 4533
ADD TO "USED ON"
BLOCK "41ZEP"

This portion Incorp per ECO 4991

IMPACT		PROCUREMENT ACTION		PRIORITY		CHANGE CLASSIFICATION	
INTERCHANGEABILITY	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	1 <input type="checkbox"/>	RECORD		PMA MAJOR <input type="checkbox"/> TSO MAJOR <input type="checkbox"/>	
DRAWING CHANGE	<input checked="" type="checkbox"/>		2 <input type="checkbox"/>			PMA MINOR <input type="checkbox"/> TSO MINOR <input type="checkbox"/>	
SPECIFICATION	<input type="checkbox"/>		3 <input checked="" type="checkbox"/>				
SPARES	<input type="checkbox"/>						
PREPARED BY L. Celestino	DATE 1/19/95	PROJECT ENG [Signature]	DATE 1/19/95	QA [Signature]	DATE 1/19/95	FAA SUBMITTAL YES	
CHECKED BY W. Hamaker	DATE 1/19/95	MFG [Signature]	DATE 1/19/95	PROD SPRT [Signature]	DATE 1/19/95	ENGRG APPR W. Hamaker	DATE 1/19/95

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. 4656	EFF DATE OF CHG 30 Nov. 95	REQUESTED BY N. BIVENS	PREMIER	PAGE 1 OF 1
REASON FOR CHANGE CERTIFICATION		DOCUMENTS AFFECTED B64-13020 B64-13021 B64-13022 B74-22008	SYSTEM	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		SERIAL NO EFF	REWORK	STORE	IN MFG.
			SCRAP		
			USE AS IS		

DISPOSITION / COMMENTS

B64-13020 REV. 15 "C"
 B64-13021 REV. 15 "C"
 B64-13022 REV. 15 "C"
 B74-22008 REV. 15 "B"

THIS ECO TO BE
 INCORPORATED AT
 A LATER DATE. (STC SH8443SW)

DESCRIPTION

• ADD "ZIZ" TO USED ON BLOCK TO
 DRAWINGS LISTED ABOVE.

B74-22008 Incorp per ECO 4991

IMPACT		YES		NO		PROCUREMENT ACTION		PRIORITY		CHANGE CLASSIFICATION			
INTERCHANGEABILITY		<input type="checkbox"/>		<input checked="" type="checkbox"/>		YES		NO		1 <input type="checkbox"/>		RECORD	
DRAWING CHANGE		<input type="checkbox"/>		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input checked="" type="checkbox"/>		2 <input type="checkbox"/>		<input type="checkbox"/> PMA MAJOR <input type="checkbox"/> TSO MAJOR	
SPECIFICATION		<input type="checkbox"/>		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input checked="" type="checkbox"/>		3 <input checked="" type="checkbox"/>		<input type="checkbox"/> PMA MINOR <input type="checkbox"/> TSO MINOR	
SPARES		<input type="checkbox"/>		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input checked="" type="checkbox"/>					
PREPARED BY	DATE	PROJECT ENG	DATE	QA	DATE	FAA SUBMITTAL							
L. CELESTINO	11/30/95			Capt. [Signature]	11/30/95	YES							
CHECKED BY	DATE	MFG	DATE	PROD SPRT	DATE	ENGRG APPR	DATE						
W. Hamaker	11/30/95					W. Hamaker	11/30/95						

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. 4716	EFF DATE OF CHG 04 APR. 96	REQUESTED BY JEFF J.	PREMIER	PAGE OF 1
REASON FOR CHANGE ADMINISTRATIVE		DOCUMENTS AFFECTED B64-13020	SYSTEM BLEED AIR ECU	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		SERIAL NO EFF	REWORK	STORE	IN MFG.
			SCRAP		
			USE AS IS		

DISPOSITION / COMMENTS

B64-13020 REV IS C.

STC SH84435W

THIS IS AN UNINCORPORATED ECO.

DESCRIPTION

B64-13020 SH 1:

ADD B00-13022 TO NHA BLOCK.

B64-13020 SH 1B: ZONE 2C

B27-23028-01 OVERLAY MODIFICATION

"WAS"

B27-23028-01 OVERLAY MODIFICATION (412/412EP ONLY)

327-23004-01 OVERLAY MODIFICATION (212 ONLY)

"IS"

IMPACT		PROCUREMENT ACTION		PRIORITY		CHANGE CLASSIFICATION	
INTERCHANGEABILITY	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	1 <input type="checkbox"/>	2 <input type="checkbox"/>	3 <input checked="" type="checkbox"/>	<input type="checkbox"/> RECORD	
DRAWING CHANGE	<input type="checkbox"/>					<input type="checkbox"/> PMA MAJOR	<input type="checkbox"/> TSO MAJOR
SPECIFICATION	<input type="checkbox"/>					<input checked="" type="checkbox"/> PMA MINOR	<input type="checkbox"/> TSO MINOR
SPARES	<input type="checkbox"/>						
PREPARED BY T. Torus	DATE 3/22/96	PROJECT ENG [Signature]	DATE	QA T. Torus	DATE 3/22/96	FAA SUBMITTAL YES	
CHECKED BY P. Vanover	DATE 3/22/96	MFG [Signature]	DATE	PROD SPRT [Signature]	DATE	ENGRG/ APPR W. Hamaker	DATE 4/4/96

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. 4809	EFF DATE OF CHG 13 AUG. 1996	REQUESTED BY Ray Morrison	PREMIER	PAGE 1 OF 1
REASON FOR CHANGE ADD ALTERNATE LOCATION		DOCUMENTS AFFECTED BLA-13020	SYSTEM	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		SERIAL NO EFF	REWORK	STORE	IN MFG.
			SCRAP		
			USE AS IS		

DISPOSITION / COMMENTS

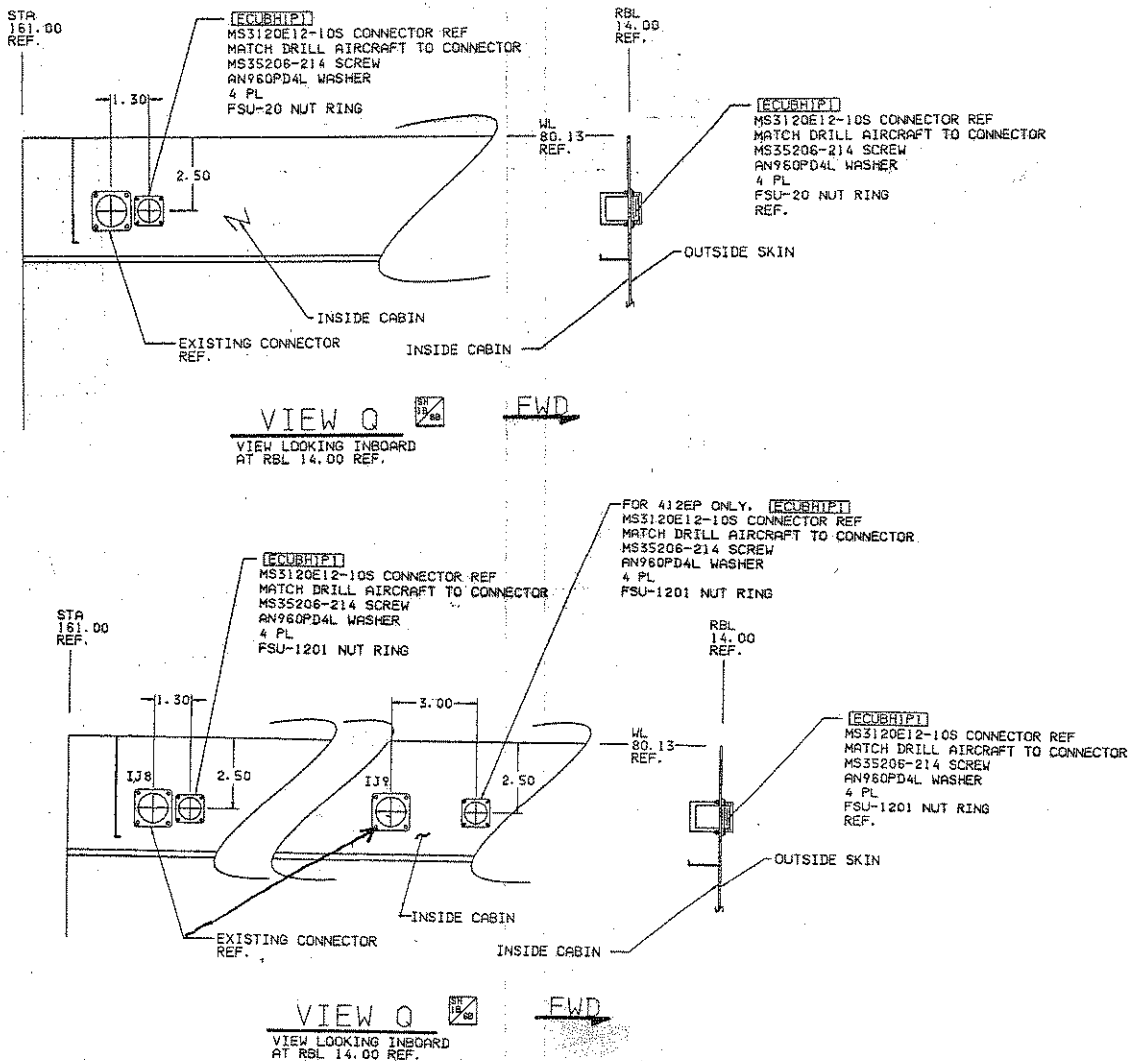
Rev is "C"

This is an unincorporated ECO.

STC # SA 8443 SW

DESCRIPTION

SH 9 ZN 08 DETAIL & CALLOUT



IMPACT		PROCUREMENT ACTION		PRIORITY		CHANGE CLASSIFICATION	
YES NO		YES NO		1 2 3		RECORD	
INTERCHANGEABILITY		YES NO		1 2 3		PMA MAJOR TSO MAJOR	
DRAWING CHANGE		YES NO		1 2 3		PMA MINOR TSO MINOR	
SPECIFICATION		YES NO		1 2 3		PMA MINOR TSO MINOR	
SPARES		YES NO		1 2 3		PMA MINOR TSO MINOR	
PREPARED BY S. Wells	DATE 8/12/96	PROJECT ENG	DATE	QA nmw	DATE 8/13/96	FAA SUBMITTAL YES	
CHECKED BY R. J. Reynolds	DATE 8/16/96	MFG Alamy	DATE 9-19-96	PROD SPRT	DATE	ENGRG APPR W. R. Rasmussen	DATE 9/11/96

ECO 4809

ECR

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REVISIONS					DATE	APPROVED
ZONE	MOD	REV				
		-	MFG. RELEASE		3/06/92	
		A	INCORP PER ECO 3594		9/09/92	
		B	REVISED PER ECO 4175		6/1/94	
		C	REVISED PER ECO 4354		10/13/97	

NOTES (UNLESS OTHERWISE SPECIFIED):

1. IDENTIFY PARTS PER PREMIER IDENTIFICATION AND MARKING PROCEDURES 115-12112 (PARA. 2.1/2.2).
2. REMOVE ALL BURRS. BREAK ALL EDGES / CORNERS .015-.0625 EXCEPT AS NOTED.
3. CHEM FILM (ALODINE) ALL ALUMINUM DETAIL PARTS PER MIL-C-5541. CLASS 1A. AND PRIME WITH EPOXY | PRIMER PER MIL-P-23377C, ZINC CHROMATE PRIMER PER MIL-TTP-1757. OR EQUIVALENT.
4. GENERAL SHOP PRACTICES I.A.W. PREMIER SPEC. 008-93000 AND AC43.13.
5. WELD PARTS PER MIL-STD-2219 AND/OR MIL-W-8604.
6. FIBERGLASS PER 008-93000 (DATE 4/22/91 REV A) STANDARD 1.9.0/1.9.1.
7. USE -05 BRKT MOUNT HOLES TO MATCH DRILL INSERT LOCATIONS (10 PL).
8. USE -45 BRKT MOUNT HOLES TO MATCH DRILL INSERT LOCATIONS (2 PL).
9. INSERT INSTALLATION REFERENCE PREMIER SPEC. 105-11007-100. PROCESS.

REV STATUS	REV	C	C	C	C	C	C	B	C	B	C	C
OF SHEETS	SHEET	1	1A	1B	2	3	4	5	6	7	8	9

	AR	MS21266-2	GROMMET			
	2	MS21075L-08	NUTPLATE			
	6	MS21059L3K	NUTPLATE			
	8	MS21059L3	NUTPLATE			
	20	MS21042L06	NUT			
	2	MS21042L04	NUT			
	6	MS21042L3	NUT			
	4	MS20470AD5	RIVET			
	AR	MS20470AD4	RIVET			
	AR	MS20426AD3	RIVET			
	1	MS18029-1L-3	COVER			
	23	NAS601-10	SCREW			
	1	NAS596-24	NUT			
	4	NAS43DD-3-16N	SPACER			
	4	NAS43DD-1-20	SPACER			
	16	NAS1149DN616K	WASHER			
	2	NAS1149DN416K	WASHER			
	4	NAS1149D0316K	WASHER			
	4	AN3C10A	BOLT			
	40	AN960PD6	WASHER			
	4	AN960PD4L	WASHER			
	12	AN960PD10	WASHER			
	22	AN960PD10L	WASHER			
	8	AN960KD10L	WASHER			
	1	AN924-8	NUT			
		-05	BRACKET MODIFIFCATION			
		-03	AIR CONDITIONER MODIFICATION			
		-01	INSTALLATION			

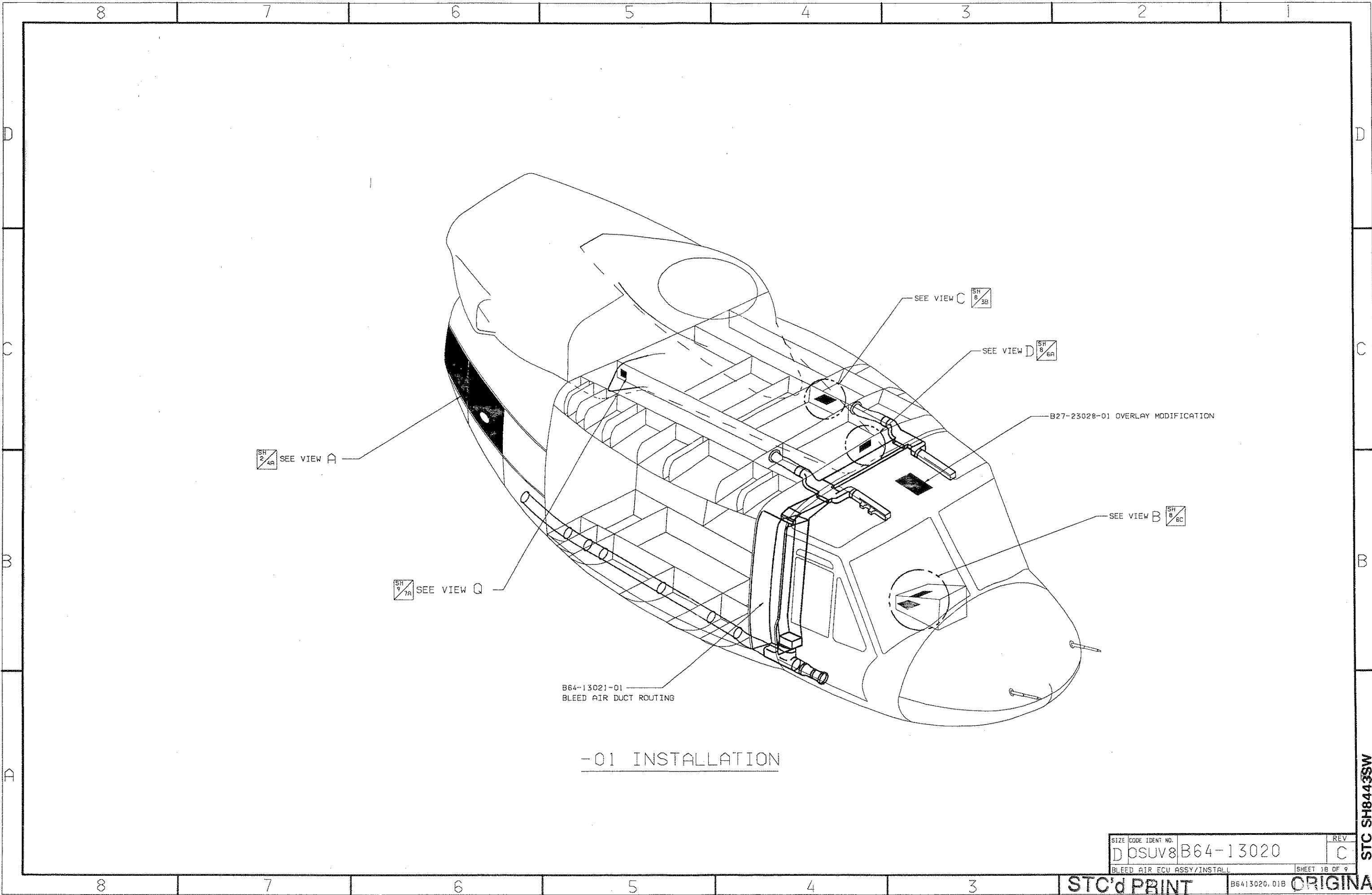
ECO
4413
4425
4656
4716
4809

QTY PER	QTY PER	PART NO.	DESCRIPTION	SPECIFICATION	CODE IDENT NO.	ITEM NO.
-03	-01					
PARTS LIST						
MATERIAL		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS .XX±.05 .XXX±.03 ANGLES ±1°		PREMIER PREMIER AVIATION GRAND PRAIRIE, TEXAS		
FINISH LAST SECTION LETTER USED "R"		ON	NHA	BLEED AIR ECU ASSY/INSTL		
412		DL KREMPIN 10/01/91		03/06/92		
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	1	B64-13021-01	BLEED AIR DUCT ROUTING	PREMIER	
	2	B80-22004-01	RELAY ASSY	PREMIER	
	1	B64-13022-79	SCREEN	PREMIER	
	1	B64-13022-77	DOUBLER ASSY.	PREMIER	
	1	B64-13022-75	DUCT	PREMIER	
	1	B64-13022-81	DUCT	PREMIER	
	1	B64-13022-59	DUCT	PREMIER	
	1	B64-13022-55	DUCT	PREMIER	
	1	B64-13022-45	BRKT	PREMIER	
	1	B64-13022-37	DOUBLER	PREMIER	
	1	B64-13022-35	DOUBLER	PREMIER	
	REF.	B64-13022-19	PIPE ASSY	PREMIER	
	REF.	B64-13022-17	PIPE ASSY	PREMIER	
	1	B64-13022-15	FLANGE ASSY	PREMIER	
	1	B64-13022-13	BRKT ASSY	PREMIER	
	1	B64-13022-11	DUCT ASSY	PREMIER	
	1	B64-13022-09	BRKT ASSY	PREMIER	
	1	B64-13022-07	BRKT ASSY	PREMIER	
	1	B64-13022-05	BRKT ASSY	PREMIER	
	1	B64-13022-03	DOUBLER ASSY	PREMIER	
	1	B64-13022-01	DOOR ASSY	PREMIER	
	1	B30-24003-01	ECU CONTROL PANEL	PREMIER	
	1	B27-23028-01	OVERLAY MODIFICATION	PREMIER	
	A/R	1304	RESIN	WAGBONER PLASTICS INC.	
	A/R	1581/50	FIBERGLAS CLOTH	WAGBONER PLASTICS INC.	
QTY PER	QTY PER	PART NO.	DESCRIPTION	SPECIFICATION	CODE IDENT NO.
-03	-01		PARTS LIST		

	2	2T-1B-126	RELAY	HI-G CO	
	A/R	847	ADHESIVE	3M	
1		2203010-1-1	ENVIR CONTROL UNIT	AIR RESEARCH	
	1	17189-200C	RING SEAL	AERODUCT	
	3	18276-200	CLAMP	AERODUCT	
	1	3214532-2-3	PRESSURE RELIEF SHUTOFF VALVE	AIR RESEARCH	
	10	RF4	RECEPTACLE	DZUS	
	A/R	EA934	ADHESIVE	HYSOL	
	A/R	CR3243-3	RIVET	CHERRY	
	A/R	CR3243-4	RIVET	CHERRY	
	A/R	SCEET-20	HOSE, 36.00 LG	AERODUCT	
	A/R	SCEET-18	HOSE, 21.20 LG	AERODUCT	
	16	80-005-2-8	INSERT	BELL	
	2	80-005-1-8	INSERT	BELL	
	1	MS35842-16	CLAMP		
	2	MS35842-15	CLAMP		
	4	MS35338-138	LOCK WASHER		
	12	MS35206-232	SCREW		
	4	MS35206-230	SCREW		
	4	MS35206-228	SCREW		
	6	MS35206-214	SCREW		
	REF.	MS3120E12-10S	CONNECTOR		
	1	MS27212-1-3	TERMINAL STRIP		
	8	MS27039-1-11	SCREW		
	6	MS27039-1-10	SCREW		
	6	MS27039-1-08	SCREW		
	12	MS27039-1-07	SCREW		
	4	MS27039-0806	SCREW		
QTY PER	QTY PER	PART NO.	DESCRIPTION	SPECIFICATION	CODE IDENT NO.
-03	-01		PARTS LIST		

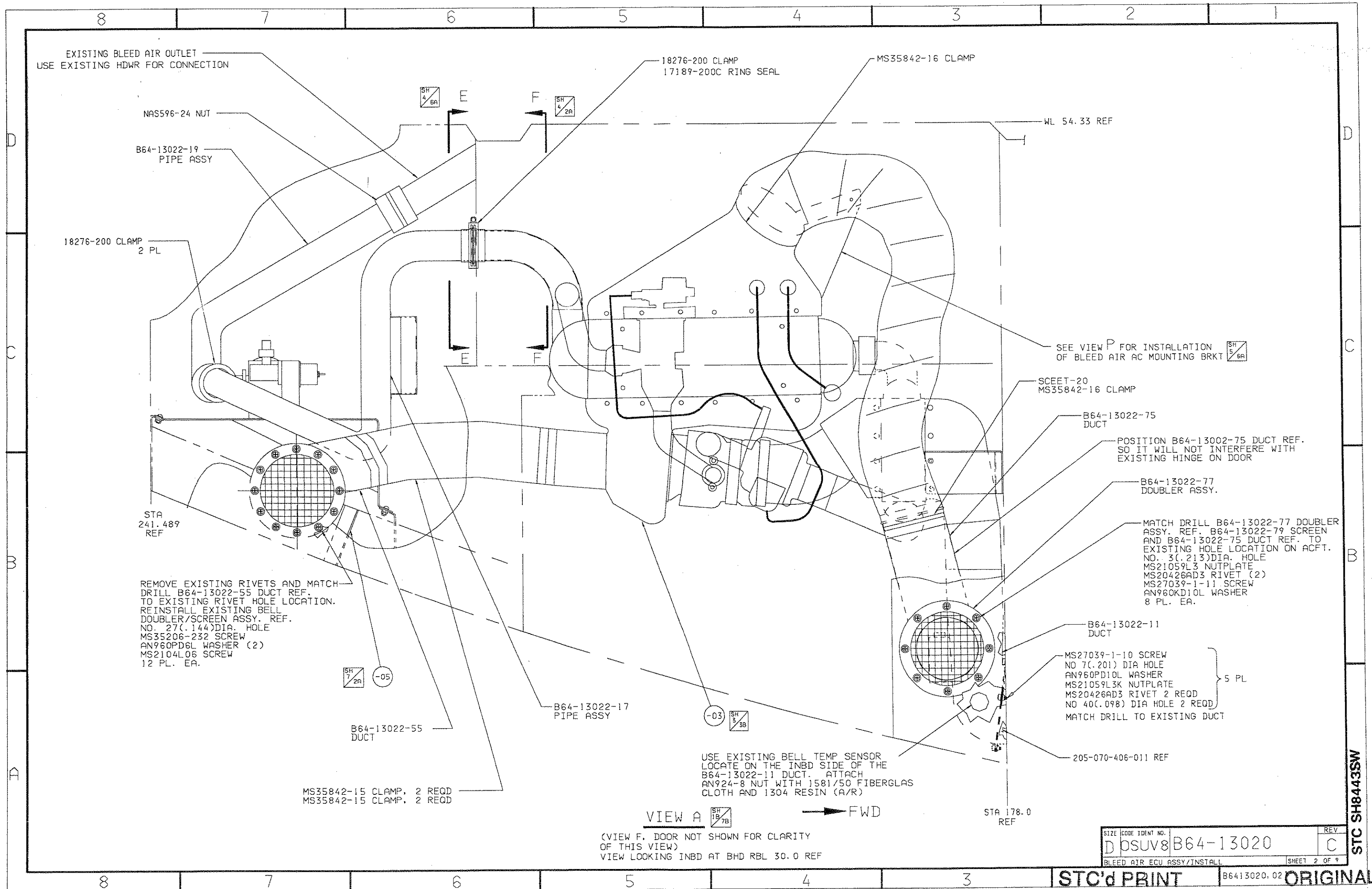
SIZE	CODE IDENT NO.	REV
D	PSUV8 B64-13020	C
BLEED AIR ECU ASSY/INSTALL		SHEET 1A OF 9



-01 INSTALLATION

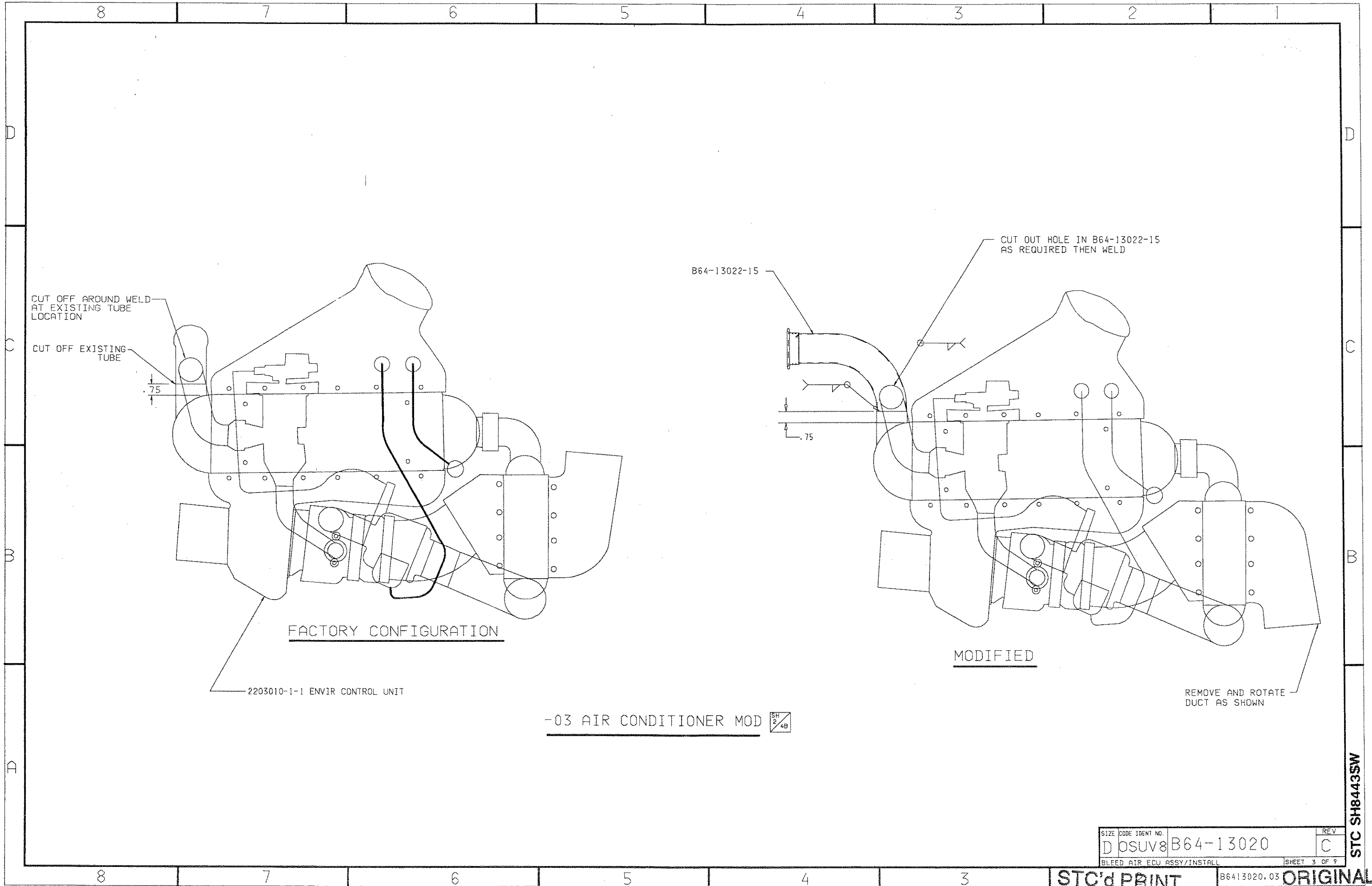
SIZE CODE IDENT NO.	REV
D OSUV8 B64-13020	C
BLEED AIR ECU ASSY/INSTALL	SHEET 18 OF 9
STC'd PRINT	ORIGINAL

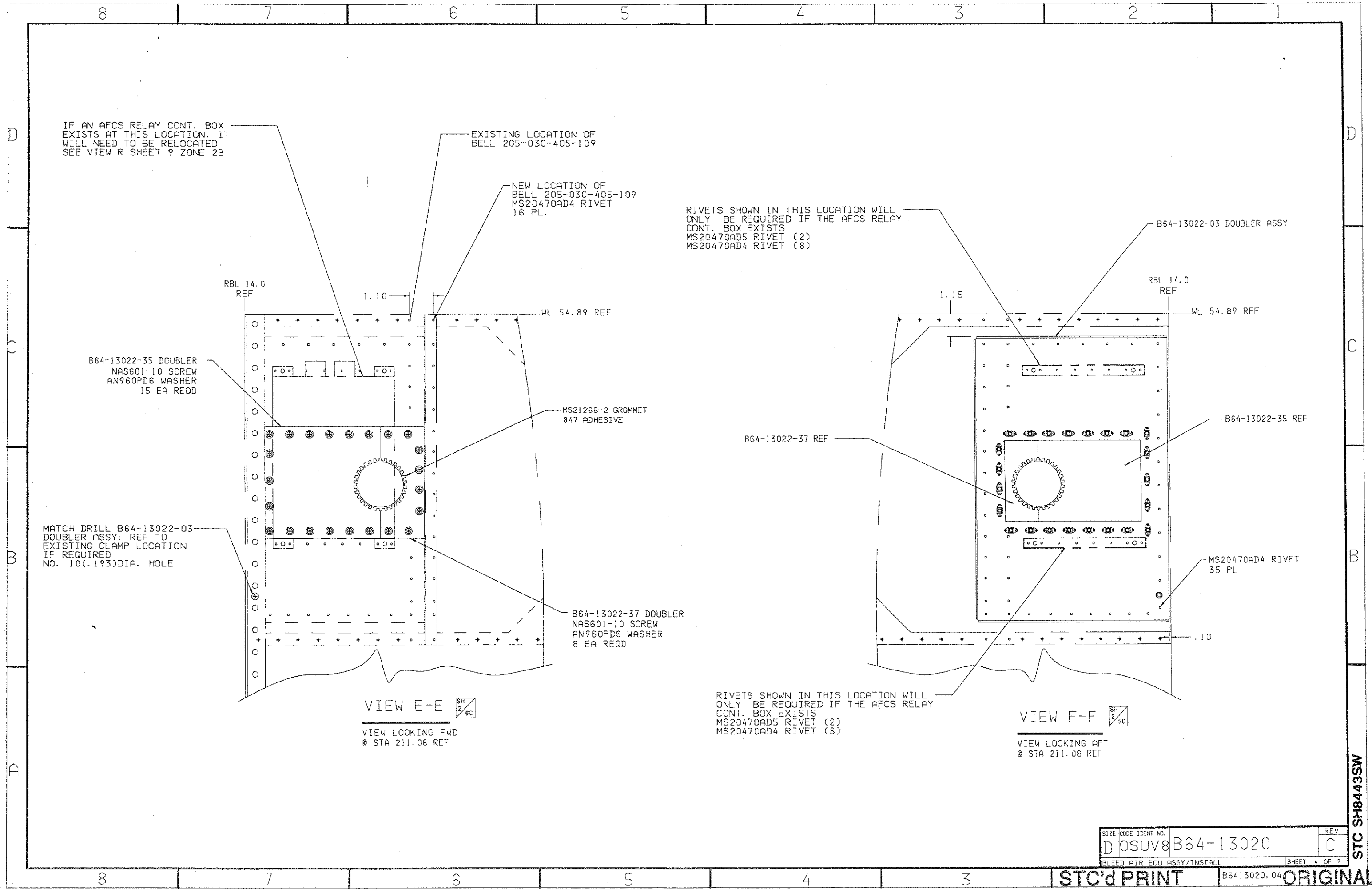
STC SH8443SW

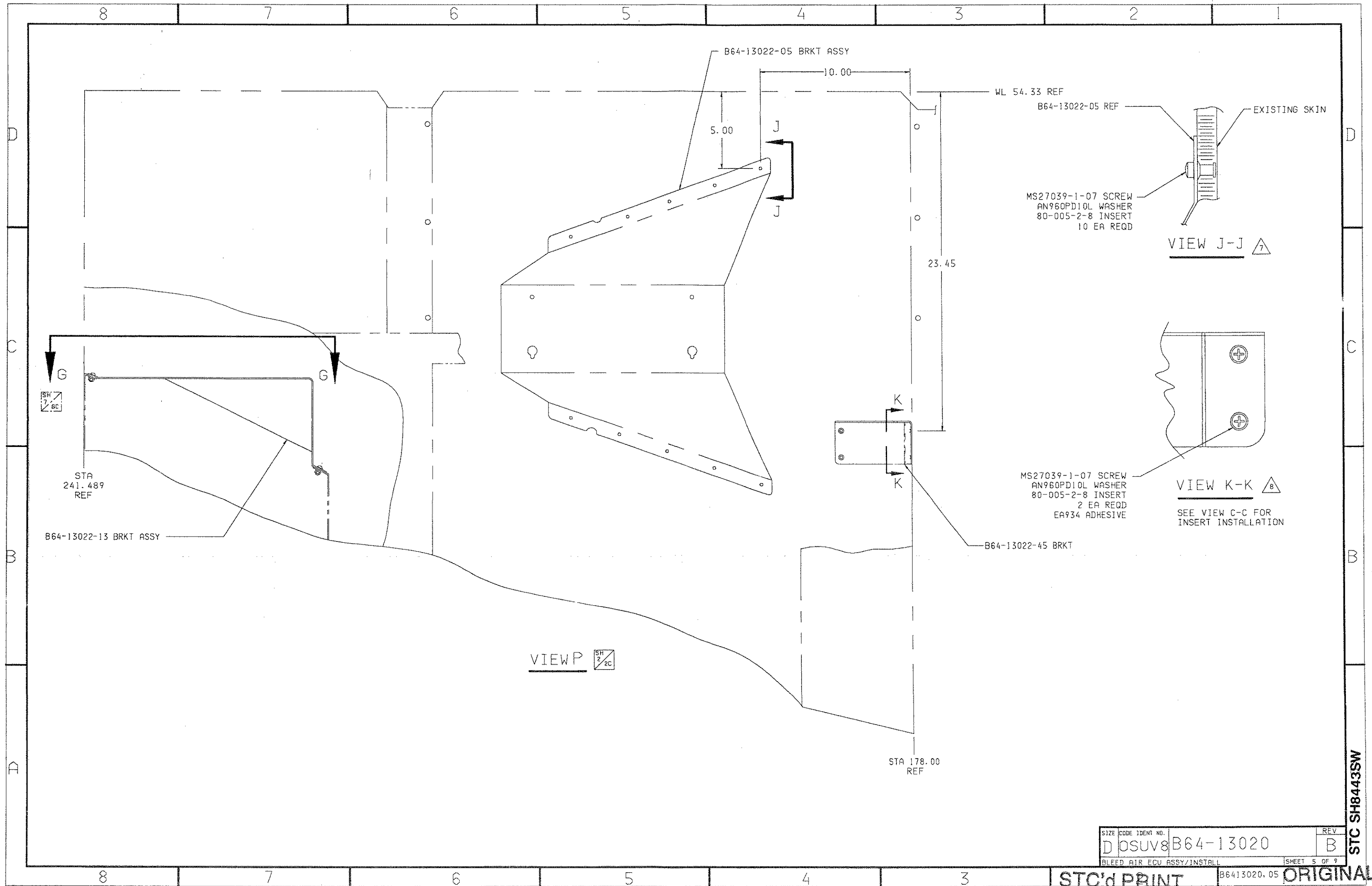


VIEW A
(VIEW F, DOOR NOT SHOWN FOR CLARITY OF THIS VIEW)
VIEW LOOKING INBD AT BHD RBL 30.0 REF

SIZE	CODE	IDENT NO.	REV
D	PSUV8	B64-13020	C
BLEED AIR ECU ASSY/INSTALL			SHEET 2 OF 9







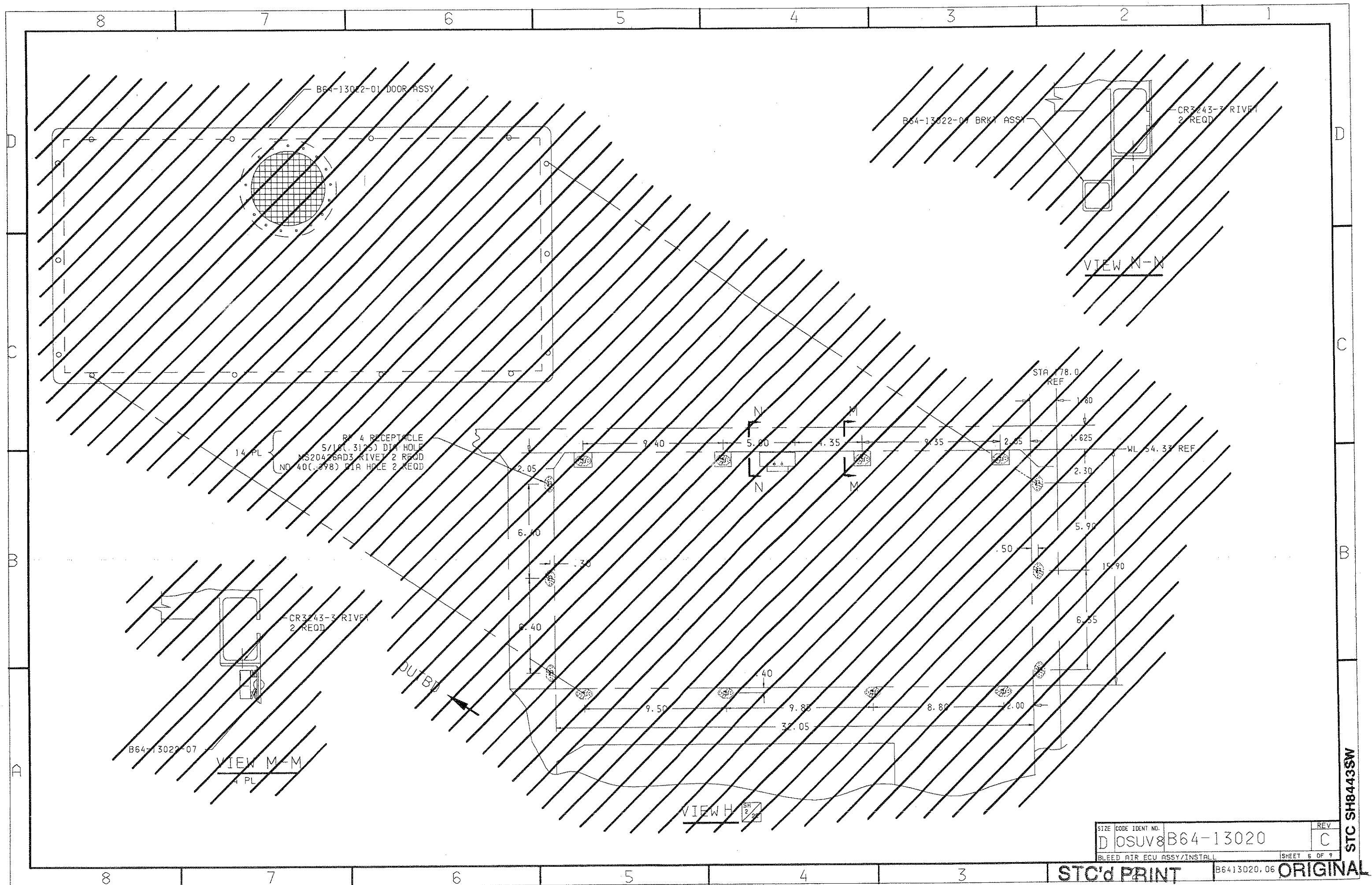
SIZE	CODE	IDENT NO.	REV
D	OSUV8	B64-13020	B
BLEED AIR ECU ASSY/INSTALL			SHEET 5 OF 9

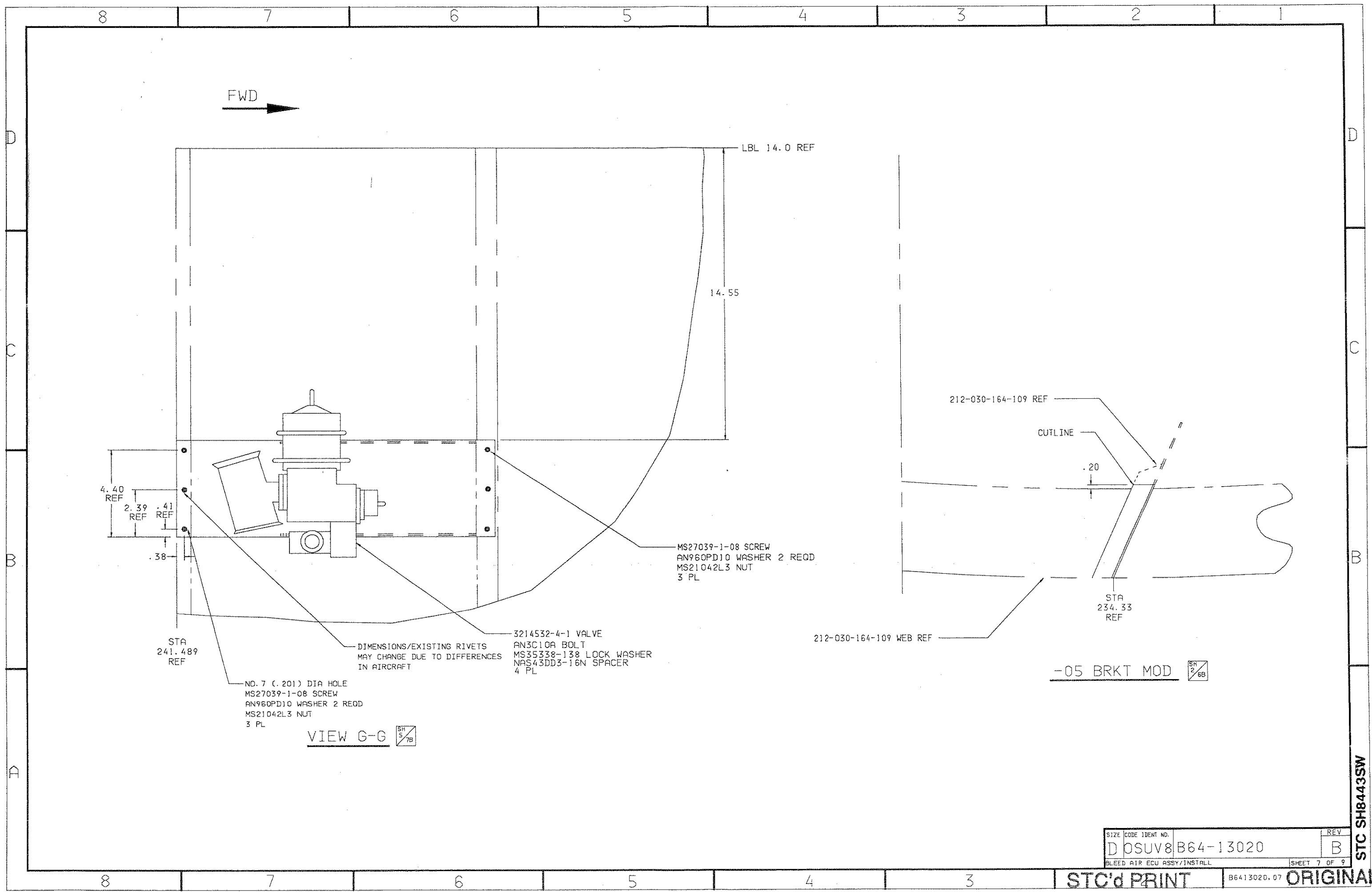
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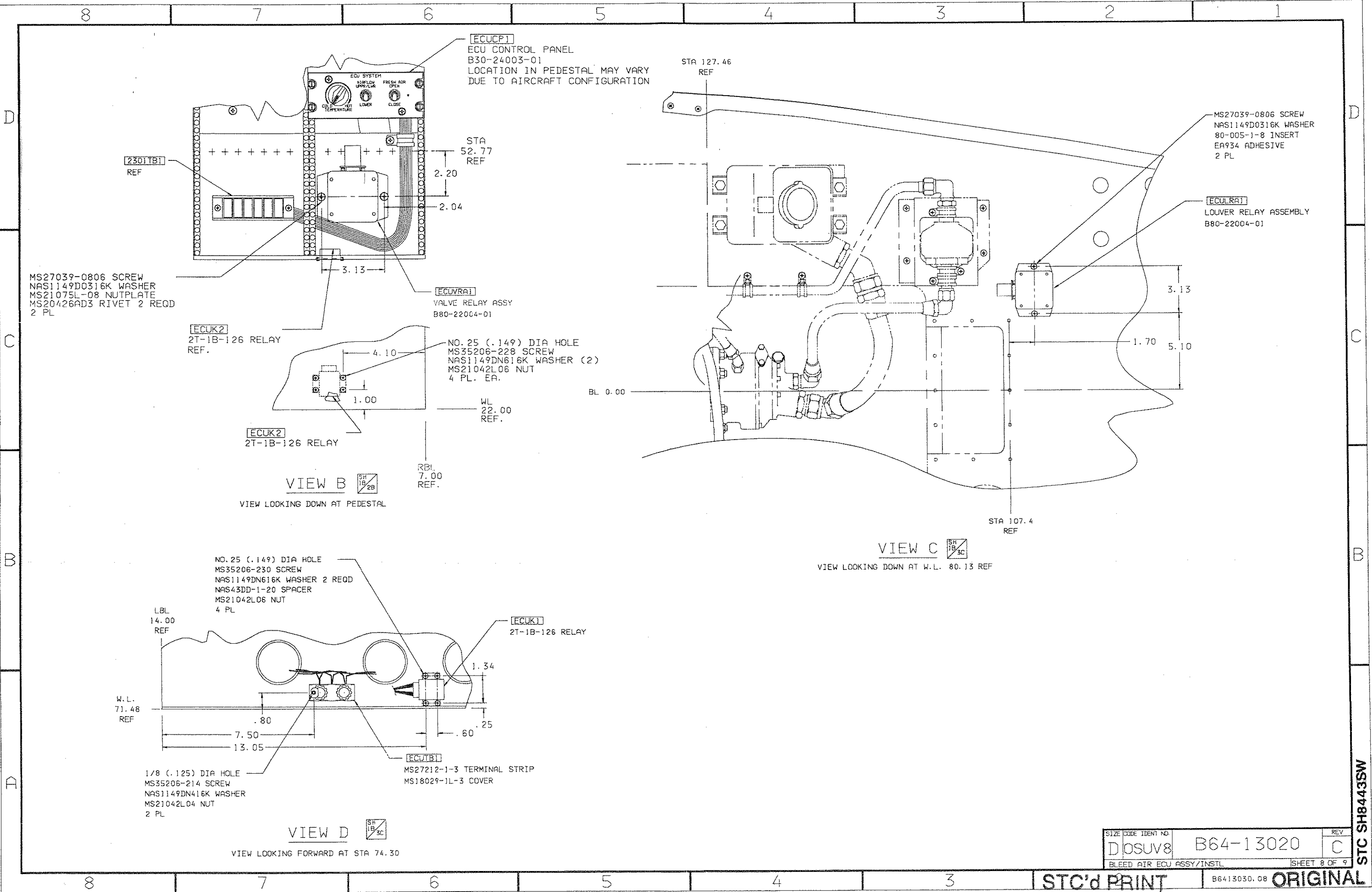
ORIGINAL

STC SH8443SW





SIZE	CODE	IDENT NO.	REV
D	PSUV8	B64-13020	B
BLEED AIR ECU ASSY/INSTALL			SHEET 7 OF 9



MS27039-0806 SCREW
NAS1149D0316K WASHER
MS21075L-08 NUTPLATE
MS20426AD3 RIVET 2 REQD
2 PL

[2301TB1]
REF

[ECUCP1]
ECU CONTROL PANEL
B30-24003-01
LOCATION IN PEDESTAL MAY VARY
DUE TO AIRCRAFT CONFIGURATION

STA
52.77
REF

[ECUVRA1]
VALVE RELAY ASSY
B80-22004-01

NO.25 (.149) DIA HOLE
MS35206-228 SCREW
NAS1149DN616K WASHER (2)
MS21042L06 NUT
4 PL. EA.

WL
22.00
REF.

RBL
7.00
REF.

MS27039-0806 SCREW
NAS1149D0316K WASHER
80-005-1-8 INSERT
EA934 ADHESIVE
2 PL

[ECULRA1]
LOUVER RELAY ASSEMBLY
B80-22004-01

[ECUK2]
2T-1B-126 RELAY
REF.

[ECUK2]
2T-1B-126 RELAY

VIEW B

VIEW LOOKING DOWN AT PEDESTAL

NO.25 (.149) DIA HOLE
MS35206-230 SCREW
NAS1149DN616K WASHER 2 REQD
NAS43DD-1-20 SPACER
MS21042L06 NUT
4 PL

LBL
14.00
REF

W.L.
71.48
REF

[ECUK1]
2T-1B-126 RELAY

1/8 (.125) DIA HOLE
MS35206-214 SCREW
NAS1149DN416K WASHER
MS21042L04 NUT
2 PL

[ECUTB1]
MS27212-1-3 TERMINAL STRIP
MS18029-1L-3 COVER

VIEW D

VIEW LOOKING FORWARD AT STA 74.30

VIEW C

VIEW LOOKING DOWN AT W.L. 80.13 REF

STA 107.4
REF

SIZE CODE IDENT NO	REV
D OSUV8	B64-13020
BLEED AIR ECU ASSY/INSTR	C
SHEET 8 OF 9	

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ORIGINAL

STC SH8443SW

